





return to the program until power is cycled.

If no errors are detected, the processor tests the shunt block to determine the state of SW2, SW3, and SW4 (Drive Exercise Options).

Actuator Exerciser Modes:

```

SW2 SW3 SW4
CLOSED CLOSED X Normal Operation
CLOSED OPEN X Factory Use Only
OPEN CLOSED OPEN Random Seek (burn-in mode)
OPEN CLOSED CLOSED Random Seek
OPEN OPEN OPEN Cresendo Seek (burn-in mode)
OPEN OPEN CLOSED Cresendo Seek

```

Terminators

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Each drive is shipped with a terminator pack providing the 220/330 ohm termination for the Control Input Signals. If multiple drives are configured in a daisy chain configuration, the terminator pack must be removed from all drives except the last unit on the daisy chain.

# Install

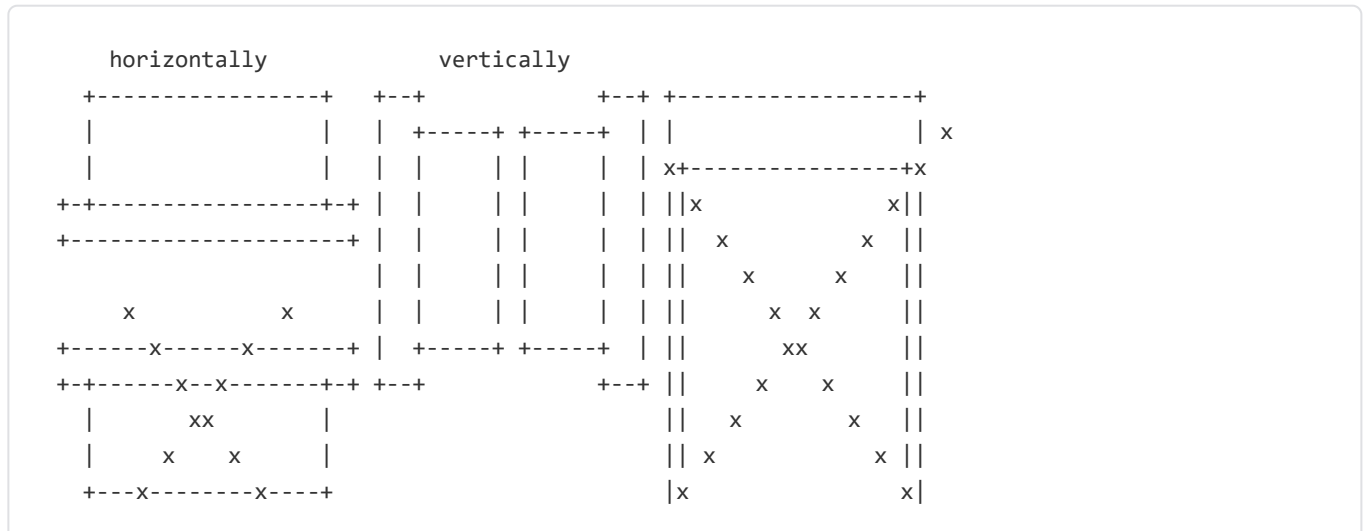
MINISC. 3425/3212PLUS PRODUCT MANUAL 1008 REV. H, MAY 6, 1987

Notes on Installation

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Drive mounting

-----



x x  
UNACCEPTABLE!

x++-----++x  
UNACCEPTABLE!

### Recommended Mounting Configuration

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The MiniScribe 3425/3212P half height drive is designed to be used in applications where the unit may experience shock and vibrations at greater levels than larger and heavier disk drives.

Two features which allow greater shock tolerances are the use of rugged media and shock mounts. To take full advantage of the shock mounts, however, it is necessary to provide a 0.1 inch clearance on both the top and bottom of the drive. This clearance allows for movement of the drive during acceleration. This implies that if the drive is mounted by the bottom mounting holes on a flat surface, stands-off are needed under the mounting holes. No special considerations are required if the drive is mounted using the side mounts except for the clearance on top and bottom. The drive may be mounted in any attitude except upside down.

The drive is mounted using 6-32 UNC screws, 1/4 inch maximum penetration. The customer should allow adequate ventilation to the drive to insure reliable drive operation over the operating temperature range.

Screws: 6-32 UNC

### Mechanically Isolated Mounting Points

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Four side mounting and four base mounting points are provided to the customer. Each mounting point is mechanically isolated from the drive. Additionally, four side mounting points are provided that are compatible with a half height floppy disk drive.

### Cabling

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Connect interface cables with connectors P1, P2, P3, and P4 to J1, J2, J3, and J4 respectively. Insure that connectors P1 and P2 have keys installed. If multiple drives are to be interconnected, remove the terminator packs in all but the last drive in the daisy chain.

### Magnetic Field

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The externally induced magnetic flux density may not exceed 3 Gauss as measured at the disk surface.

#### Drive Mechanism

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A brushless DC direct drive motor rotates the spindle at 3600 rpm. The motor/spindle assembly is dynamically balanced to provide minimal mechanical runout to the disks. A dynamic brake is used to provide a fast stop to the spindle motor when power is removed.

#### Air Filtration System

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Within the sealed enclosure, a 0.3 micron filter coupled with a breather filter provides over the drive life a clean environment to the heads and disks.

#### Head Positioning Mechanism

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Two or four read/write heads are supported by a carriage mechanism coupled to the stepper motor through a rack-and-pinion motion translator. The rack-and-pinion translator allows for the increased number of data tracks while retaining the full step holding torque and positioning repeatability characteristics of the stepper motor.

#### Power Sequencing

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+5 volts DC and +12 volts DC may be applied in any order.

+12 VDC powers the spindle drive motor. The microprocessor verifies that the disks are spinning at 3600 rpm and then activates the automatic Track Zero positioning. -TRACK ZERO, -SEEK COMPLETE, and -READY will become true upon completion of the Track Zero positioning sequence.

#### Electrical Interface

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The interface to the MiniScribe 3425/3212P can be divided into three categories, each of which are physically separated: Control Signals, Data Signals and DC Power.

All Control Signals are digital in nature (open collector TTL) and either provide signals to the drive (input) or signals to the

controller (output). The Data Signals are differential in nature and provide data either to (write) or from (read) the drive.

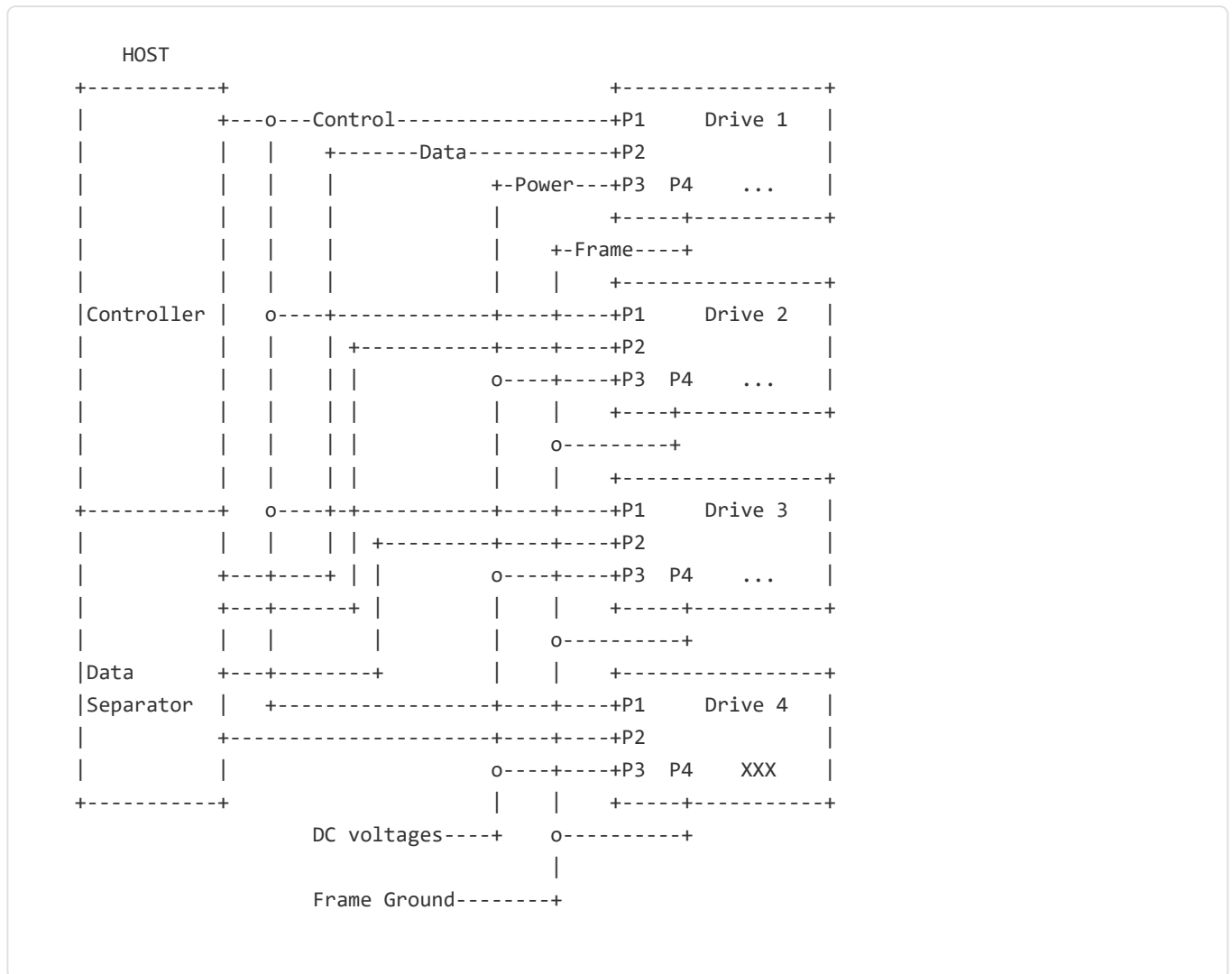
The interconnect cable between the drive and controller may be flat ribbon or twisted pairs of a length not to exceed 20 feet. The signal return lines and ground lines for P1 and P2 should be grounded at the controller.

The voltage return lines of P3 should only be grounded at the power supply.

Connector P4 is a spade lug connector tied to frame ground.

### Cable Interconnection - 4 Drive System

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... = Terminator Pack removed

XXX = Terminator Pack installed

### P1 Connector - Control Signals

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Connection to P1 is through a 34 pin PCB edge connector. The pins are numbered 1 through 34 with the odd pins located on the component side of the printed circuit board. A key slot is provided between pins 4 and 6.

The recommended mating connector (J1) is AMP Ribbon Connector, P/N 88373-3.

### P2 Connector - Data Signals

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Connection to P2 is through a 20 pin edge connector. The pins are numbered 1 through 20 with the odd pins located on the component side of the Printed Circuit Board. A key slot is provided between pins 4 and 6.

The recommended mating connector (J2) is AMP Ribbon Connector, P/N 88373-6.

### P3 Connector - DC Power

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DC power connector (P3) is a 4 pin AMP Mate-N-Lok connector, mounted on the PCB. The P3 connector is mounted on the component side of the PCB.

The recommended mating connector (J3) is AMP P/N 1-480424-0 utilizing AMP pins P/N 350078-4.

+-----P3-----+	pin 1	+12 VDC
4 3 2 1	pin 2	+12 Ground Return
+-----+	pin 3	+ 5 Ground Return
	pin 4	+ 5 VDC

### P4 Connector - Frame Ground

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Fasten AMP P/N 61761-2.

The recommended mating connector (J4) is AMP 62187-1.

If used, the hole in P4 will accommodate a wire size of 18 AWG maximum.

#### Caution/Warning

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The Miniscribe drive is a precision product weighing 3.5 pounds. During handling the unit must not be dropped, jarred or bumped. Otherwise, damage to the heads and disks may occur. When the drive is removed from the Miniscribe shipping container and not immediately secured within a chassis through its shock mounts, it must be stored on a soft padded surface.

Failure to comply with the above procedure will render null and void all warranties.

## Features

MINISC. 3425/3212PLUS PRODUCT MANUAL P/N 1008 REV. H, MAY 6, 1987

#### Introduction

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The MiniScribe 3425/3212P is a half-height random access 5-1/4 inch rigid media disk drive employing Winchester technology. The drive utilizes a rack-and-pinion actuator, microprocessor control, and open loop stepper head positioning.

The Model 3425/3212P features power up diagnostics, buffered seek and 5 Megabit/Sec. transfer rate. D.C. voltages and physical form factor are the same as the 5-1/4 inch half height floppy disk drive.

#### Seek Time (including settling time)

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-----  
+-----+  
|Track-to-Track      msec. typ. | 15  |  
+-----+  
|Average             msec. typ. | 85  |  
|                   msec. max. | 190 |  
+-----+  
|Latency             msec. avg. | 8.33|  
+-----+
```

#### Track Zero Detector

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The Track Zero Detector resides on the stepper motor. This optical



sensor consists of a light source (activated only when a seek is initiated) and a receiver which when blocked by an interrupter on the motor shaft indicates one of several logical Track Zero positions. The microprocessor determines the physical location of Track Zero from the redundant logical Track Zeros.

Media Defect Criteria (as shipped from MiniScribe)

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Model 3425    30 defects maximum per drive  
                  10 defects maximum per surface

Model 3212P   20 defects maximum per drive  
                  Defects < 2 bytes in length  
                  Defects may be contiguous  
                  Cylinder Zero Defect Free for  
                  both models.

### Error Messages

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The microprocessor performs wake up diagnostics on power up. Additionally, some operations are monitored during normal operations. If an error is detected, the microprocessor will flash a warning by blinking the activity LED.

Error codes may be generated by the microprocessor to indicate hardware failures or warnings that are detected during power-on diagnostics, burn-in mode, or normal operation. Error codes are displayed in a "morse-code" type manner. Bits may be interpreted and converted into hexadecimal error codes. "Zeros" are indicated by a short (1/2 second) flashing mode. "Ones" are indicated by a short (1/2 second) continuous ON mode. Error "Words" are separated by a one second LED off time.

Zero                       = 0.5 second flashing mode  
One                        = 0.5 second continuous ON mode  
Between Bits             = 0.5 second Off  
Between Repeat Cycles = 1.0 second Off

Listed Below are the binary to hexadecimal conversion values:

0 = 0000 4 = 0100 8 = 1000 C = 1100  
1 = 0001 5 = 0101 9 = 1001 D = 1101  
2 = 0010 6 = 0110 A = 1010 E = 1110  
3 = 0011 7 = 0111 B = 1011 F = 1111

#### Message Definitions

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- Code 0 - Microprocessor RAM error
- Code 1 - Microprocessor ROM checksum error
- Code 2 - Interface chip diagnostic failure
- Code 3 - Write Fault latch will not reset
- Code 4 - Index pulse not detected during spinup
- Code 5 - Unable to reach 3600 rpm in 30 seconds
- Code 6 - Unable to stabilize spin speed in 10 seconds
- Code 7 - Unable to maintain spin speed to 0.5%
- Code 8 - Unable to uncover Track Zero sensor
- Code 9 - Unable to cover Track Zero sensor
- Code A - Track Zero interrupter misadjusted
- Code B - Shipping zone error, crash stop misadjusted
- Code C - Carriage stuck during recal error
- Code D - Seek error during burn-in or recal
- Code E - Unused
- Code F - Unexpected interrupt from processor